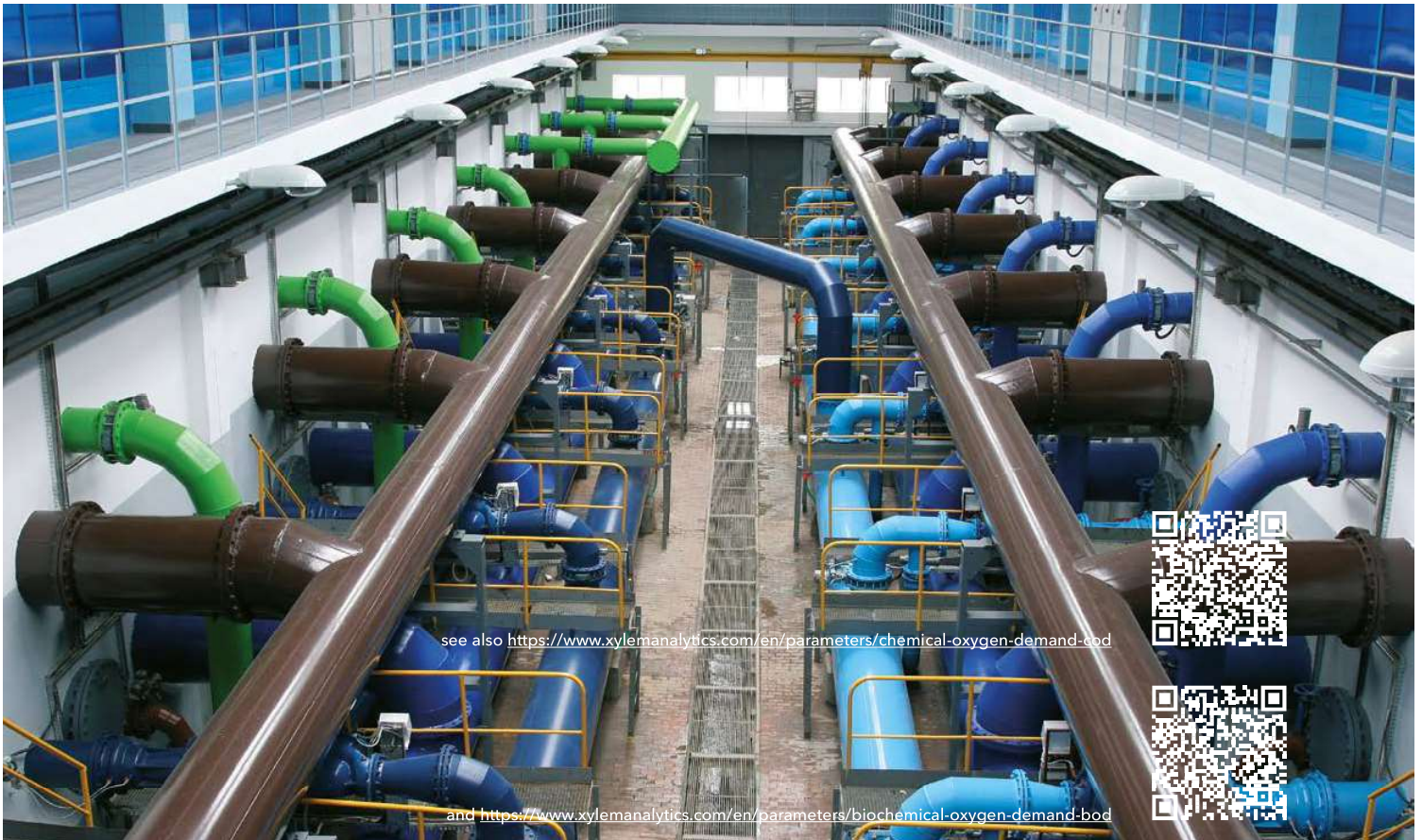


# Carbon

Carbon parameters:  
COD, BOD, TOC, DOC, SAC, UVT



To measure the organic load of water, the parameters TOC, DOC, COD or BOD are used. The differences in these parameters show that these measurements are not identical and that the measured values therefore can not be the same.

Very often, SAC is used as a surrogate parameter. With the same sensor also UV transmission (UVT) can be measured and used as control parameter for disinfection plants.

## Fields of application:

- Municipal wastewater (treatment plant)
  - Inlet
  - Biological Cleaning
  - Outlet
- Centrate water
- Micropollutant removal
- Surface waters
- Disinfection plants

## COD

Chemical Oxygen Demand – contains all substances that can be dissolved by chemical oxidation. It is at the same time the conventional parameter for the calculation of wastewater charges.

## BOD

Biochemical Oxygen Demand – contains only the compounds that can be oxidated microbiologically.

## TOC

Total Organic Carbon – a measure for the total organically bound carbon.

## DOC

Dissolved Organic Carbon – dissolved organic share of TOC.

## SAC

The SAC (spectral absorption coefficient) is a parameter that can be determined relatively easily. Many organic compounds have characteristic UV absorption spectrums. The intensity of the light attenuation can, therefore, be correlated with the organic load.

This correlation is significant in measuring media with low variations of composition concerning color, solids and their optical characteristics. Wastewater, however, contains many substances with completely different optical characteristics. For each substance, a different correlation factor concerning the carbon content applies.

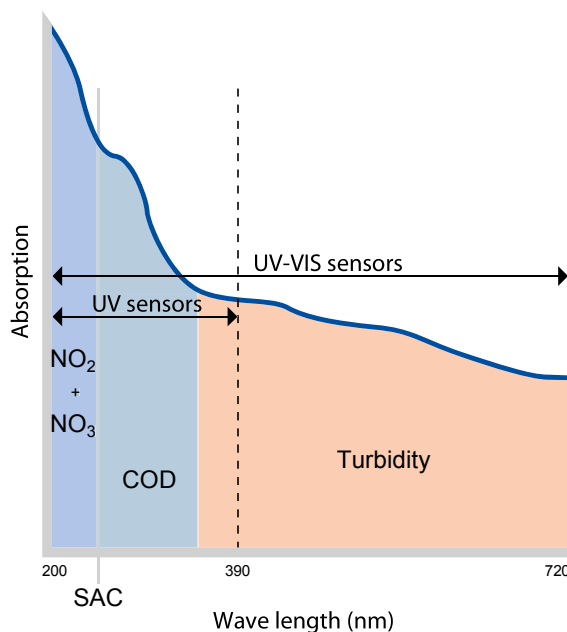
## UVT

Additionally, UV transmission can be measured with the SAC sensor at 254 nm. UVT is particularly used to control disinfection plants.

## Spectral Online Sensors

The CarboVis® and NiCaVis® sensors measure the total spectrum range from ultraviolet to long wave visible light (200–720 nm; UV-VIS sensors) or in the ultraviolet range (200–390 nm; UV sensors). The measured values are determined from the high information content of the spectral data. The calculation is based on methods and characteristics that were achieved from a multitude of measurements and longtime analyses. The user can, therefore, select algorithms that are adapted to the measuring site (inlet, biological tank, outlet) having a high correlation with the basic parameter COD.

The spectral procedure has an additional advantage: the turbidity of the test sample, which affects optical measurements, is optimally compensated over a wide wavelength range. Moreover, the spectral measurement provides an optimal compensation of the influence of existing nitrate and nitrite for the COD measurement.



Example spectrum of UV-VIS sensor

# UV-VIS and UV Spectral Sensors



The chemical-free spectral measurement allows a precise determination of the COD, nitrate, nitrite and total suspended solids.

Due to the built-in ultrasonic cleaning system, a very long maintenance-free operation is possible. Accumulation of dirt and biofilm formation is gently but very effectively prevented in this manner.

High-tech materials such as titanium and peek ensure an easy use in almost all and even corrosive media.



Spectral sensor with multifunctional slide and Shock-Absorption-Rings



- Low maintenance due to integrated ultrasonic cleaning
- Measurement of COD, BOD and many more
- No reagents, no consumables



D2.11, D2.13,  
D2.15, D2.16, D2.26

## Ordering Information

Model	Description	Order No.
<b>CarboVis® 701 IQ</b>	Spectral UV-VIS probe to measure $COD_{tot}$ , $COD_{diss}$ , TOC, BOD, DOC, $SAC_{tot}$ , $SAC_{diss}$ , and $UVT_{254}$ in the inlet and the aeration with integrated ultrasonic cleaning, multifunctional slide and shock-absorption-rings, without connecting cable (order SACIQ separately)	481048
<b>CarboVis® 705 IQ</b>	Like CarboVis® 701 IQ, but for the measurement in the drain	481050
<b>CarboVis® 701 IQ TS</b>	Spectral UV-VIS probe to measure $COD_{tot}$ , $COD_{diss}$ , TOC, BOD, DOC, $SAC_{tot}$ , $SAC_{diss}$ , $UVT_{254}$ and suspended solids in the infeed and the stimulation with integrated ultrasonic cleaning, multifunctional slide and shock-absorption-rings, without connecting cable (order SACIQ separately)	481049
<b>CarboVis® 705 IQ TS</b>	Like CarboVis® 701 IQ TS, but for the measurement in the drain	481051
<b>NiCaVis® 705 IQ</b>	Spectral UV-VIS probe for measuring nitrate, $COD_{tot}$ , $COD_{diss}$ , TOC, BOD, DOC, $SAC_{tot}$ , $SAC_{diss}$ , and $UVT_{254}$ in the drain/outlet with integrated ultrasonic cleaning, multifunctional slide and shock-absorption-rings, without connecting cable (order SACIQ separately)	481052
<b>NiCaVis® 705 IQ TS</b>	Like NiCaVis® 705 IQ, but with TS	481053
<b>NiCaVis® 701 IQ NI</b>	Spectral UV sensor for the measurement of nitrite, nitrate, $COD_{tot}$ , $COD_{diss}$ , TOC, BOD, DOC, $SAC_{tot}$ , $SAC_{diss}$ , $UVT_{254}$ in the inlet and in the aeration with integrated ultrasonic cleaning, multifunctional slide and shock-absorption-rings, without connecting cable (order SACIQ separately)	481054
<b>NiCaVis® 705 IQ NI</b>	Like NiCaVis® 701 IQ NI, but for the measurement in the drain/outlet	481055
<b>UV 701 IQ SAC</b>	Optical SAC and UVT sensor (254 nm) to measure higher concentrations with integrated ultrasonic cleaning, multifunctional slide and shock-absorption-rings, without connecting cable (order SACIQ separately)	481036
<b>UV 705 IQ SAC</b>	Like UV 701 IQ SAC, but to measure lower concentrations	481038
<b>NiCaVis® 705 IQ SF</b>	Spectral UV-VIS sensor (60 mm) for the measurement of Nitrate, COD, TOC, BOD, DOC, SAC, $UVT_{254}$ and TS in surface water bodies with integrated ultrasonic cleaning.	481058
<b>NiCaVis® 705 IQ NI SF</b>	Spectral UV-VIS sensor (60 mm) for the measurement of Nitrate, Nitrite, COD, TOC, BOD, DOC, SAC, $UVT_{254}$ and TS in surface water bodies with integrated ultrasonic cleaning.	481059



For technical data please see datasheets D2.11, D2.13, D2.15, D2.16 and D2.26

Alternatives and accessories see brochure "Product Details" and website

Information about IQ SENSOR NET system see from page 42

Spectral sensors for nitrogen see from page 30





# Digital optical UV-VIS spectral sensors

## CarboVis®

Spectral sensor with integrated ultrasonic cleaning for the chemical-free measurement of the organic load (COD/TOC/DOC/BOD/UVT/SAC) and suspended solids concentration (optional)

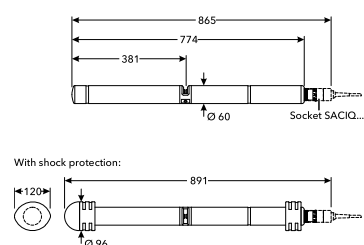
We would like to inform you about the application range on our website

### Technical Data

Model	CarboVis® 701 IQ	CarboVis® 705 IQ	CarboVis® 701 IQ TS	CarboVis® 705 IQ TS
<b>Measuring method</b>	Spectral Measurement in the UV-VIS Range (200–720 nm)			
<b>Measuring gap</b> (optical layer thickness)	1 mm	5 mm	1 mm	5 mm
<b>Application</b> (optimized for)	Municipal wastewater:	Municipal wastewater:	Municipal wastewater:	Municipal wastewater:
<b>Measuring range and Resolution</b>	<b>Inlet:</b> COD <sub>total</sub> 0 ... 20,000 mg/l 1 mg/l COD <sub>dissolv</sub> 0 ... 12,500 mg/l 1 mg/l TOC 0 ... 20,000 mg/l 1 mg/l DOC 0 ... 12,500 mg/l 1 mg/l BOD 0 ... 8,000 mg/l 1 mg/l SAC <sub>254 total</sub> 0.0 ... 5,000 1/m 1 1/m SAC <sub>254 dissolv</sub> 0.0 ... 3,000 1/m 1 1/m UVT <sub>254 total</sub> * 0.0 ... 100.0 % 0.1 % UVT <sub>254 dissolv</sub> * 0.0 ... 100.0 % 0.1 % TSS <b>Aeration:</b> COD <sub>dissolv</sub> 0 ... 12,500 mg/l 1 mg/l DOC 0 ... 12,500 mg/l 1 mg/l SAC <sub>254 total</sub> 0.0 ... 5,000 1/m 1 1/m SAC <sub>254 dissolv</sub> 0.0 ... 3,000 1/m 1 1/m UVT <sub>254 total</sub> * 0.0 ... 100.0 % 0.1 % UVT <sub>254 dissolv</sub> * 0.0 ... 100.0 % 0.1 % <b>Effluent:</b> COD <sub>total</sub> 0 ... 4,000 mg/l 1 mg/l COD <sub>dissolv</sub> 0 ... 4,000 mg/l 1 mg/l TOC 0 ... 2,500 mg/l 1 mg/l DOC 0 ... 2,500 mg/l 1 mg/l BOD 0 ... 2,500 mg/l 1 mg/l SAC <sub>254 total</sub> 0.0 ... 3,000 1/m 1 1/m SAC <sub>254 dissolv</sub> 0.0 ... 3,000 1/m 1 1/m UVT <sub>254 total</sub> * 0.0 ... 100.0 % 0.1 % UVT <sub>254 dissolv</sub> * 0.0 ... 100.0 % 0.1 % TSS		<b>Inlet:</b> 0 ... 20,000 mg/l 1 mg/l 0 ... 12,500 mg/l 1 mg/l 0 ... 20,000 mg/l 1 mg/l 0 ... 12,500 mg/l 1 mg/l 0 ... 8,000 mg/l 1 mg/l 0.0 ... 5,000 1/m 1 1/m 0.0 ... 3,000 1/m 1 1/m 0.0 ... 100.0 % 0.1 % 0.0 ... 100.0 % 0.1 % 0.00 ... 15.00 g/l 0.01 g/l <b>Aeration:</b> 0 ... 12,500 mg/l 1 mg/l 0 ... 12,500 mg/l 1 mg/l 0.0 ... 5,000 1/m 1 1/m 0.0 ... 3,000 1/m 1 1/m 0.0 ... 100.0 % 0.1 % 0.0 ... 100.0 % 0.1 % 0.00 ... 20.00 g/l 0.01 g/l <b>Effluent:</b> 0.0 ... 800.0 mg/l 0.1 mg/l 0.0 ... 800.0 mg/l 0.1 mg/l 0.0 ... 500.0 mg/l 0.1 mg/l 0.0 ... 500.0 mg/l 0.1 mg/l 0.0 ... 500.0 mg/l 0.1 mg/l 0.0 ... 600.0 1/m 0.1 1/m 0.0 ... 600.0 1/m 0.1 1/m 0.0 ... 100.0 % 0.1 % 0.0 ... 100.0 % 0.1 % 0.0 ... 4,500 mg/l 1 mg/l 0.0 ... 900.0 mg/l 0.1 mg/l	
<b>Accuracy</b> (standard application muni. WWTP)	Carbon parameters: ± 5 % of measured value ± 2.5 mg/l TSS: ± 5 % of measured value ± 50 mg/l			
<b>Flow rate</b>	≤ 3 m/s			
<b>Pressure Resistance</b>	Maximum 1 bar (incl. sensor connection cable)			
<b>Electrical connections</b>	2-wire shield cable with quick fastener to sensor			
<b>Electromagnetic Compatibility</b>	EN 61326, Class B, FCC Class A Intended for indispensable operation			
<b>Certifications</b>	CE			
<b>Mechanical</b>	Housing: Titan Grade 2, PEEK; Window: Sapphire glass Protection class: IP 68			
<b>Weight</b> (without cable)	Approx. 8.82 lb (4 kg)			
<b>Warranty</b>	2 years for defects in quality			

\* The UVT-254 value is standardized to 10 mm gap width.

CarboVis® 701 IQ (TS), CarboVis® 705 IQ (TS)



Model	Description	Order No.
<b>CarboVis® 701 IQ</b>	Spectral UV-VIS probe to measure COD <sub>tot</sub> , COD <sub>diss</sub> , TOC, BOD, DOC, SAC <sub>tot</sub> , SAC <sub>diss</sub> and UVT <sub>254</sub> in the inlet and the aeration with integrated ultrasonic cleaning, multifunctional slide and shock-absorption-rings, without connecting cable (order SACIQ separately)	481048
<b>CarboVis® 705 IQ</b>	Like CarboVis® 701 IQ, but for the measurement in the drain	481050
<b>CarboVis® 701 IQ TS</b>	Spectral UV-VIS probe to measure COD <sub>tot</sub> , COD <sub>diss</sub> , TOC, BOD, DOC, SAC <sub>tot</sub> , SAC <sub>diss</sub> , UVT <sub>254</sub> and suspended solids in the infeed and the stimulation with integrated ultrasonic cleaning, multifunctional slide and shock-absorption-rings, without connecting cable (order SACIQ separately)	481049
<b>CarboVis® 705 IQ TS</b>	Like CarboVis® 701 IQ TS, but for the measurement in the drain	481051